

		Current Position		Machine Coord		WorkOffset		G92 Offset		Tool Offset		abs max x,y,z
Zero All												+0.0000
Ref X	X Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-	+0.0000		+0.0000
Ref Y	Y Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-			+0.0000
Ref Z	Z Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-	+0.0000		+0.0000
Ref A	A Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-			Min
Ref B	B Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-			+0.0000
Ref C	C Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000	-			+0.0000
												+0.0000

Spindle Toggle

Flood Toggle

Mist Toggle

Dwell Active

Run

Tool Request

Tool:0 Table Display

Cycle Start

FeedHold

Rewind

Stop

Single

Regen Jog Follow Display

ToolPath on/off

Reset

G-Codes M-Codes

History Clear

Jog ON/OFF Ctrl-Alt-J

Time in Int. +5.2

Blended Spd 0.00

Buffer Load 0 %

Queue Depth +0

Worst Case +0.000000

PWM Base +7

Time Scale +1.0000

Reduced

LookAhead 20

CPU Speed +3066.0000

Servo Freq. Generator

Port 1 Pins current State

Pulse Frequency 34432

Input Signals current State

EJogX++ EJogY+ EJogZ+ EJogA+

EJogX-- EJogY- EJogZ- EJogA-

Input 1 M1++Limit M1--Limit M1Home

Input 2 M2++Limit M2--Limit M2Home

Input 3 M3++Limit M3--Limit M3Home

Input 4 M4++Limit M4--Limit M4Home

Digitize M5++Limit M5--Limit M5Home

Index M6++Limit M6--Limit M6Home

LimitOV Torch On Torch UP Torch Dn

Emergency

Output Signals current State

Enable 1 Enable 2 Enable 3 Enable 4

Enable 5 Enable 6

Output 1 Output 2 Output 3 Output 4

Output 5 Output 6 Digitize